

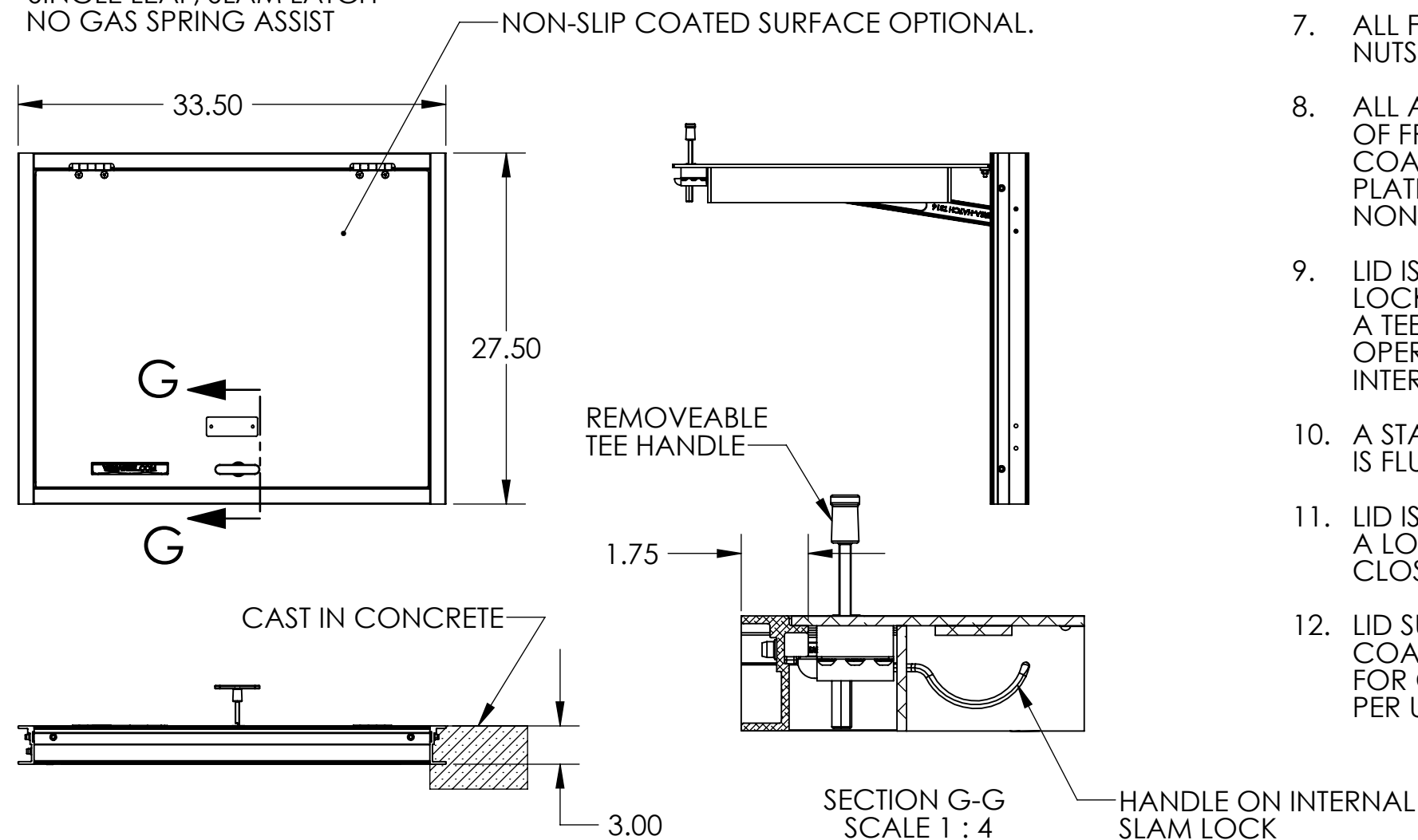
VERSA STEEL

Approval Drawings

HATCH ASSEMBLY FLUSH, 24 X 30 PEDESTRIAN Assembly No.:VSH-300-A-24-30-NS

ASSEMBLY NO./PART NUMBER KEY:

VSH= VERSA STEEL INC. HATCH
F300 = SIDEWALK, STREET, FLUSH, 300 P.S.F RATED,
A= ALUMINUM CONSTRUCTION
24-36= SIZE INTERIOR OPENING
S = SINGLE LEAF, SLAM LATCH
NS= NO GAS SPRING ASSIST



GENERAL SPECIFICATIONS:

1. ASSEMBLY NUMBER F300 HATCH ASSEMBLY MANUFACTURED BY VERSA STEEL INC., PORTLAND, OR., 800-678-0814
2. MATERIAL IS 6061-T6 ALUMINUM FOR BARS, AND EXTRUSIONS. 1/4" TREAD PLATE IS 5086.
3. UNIT IS DESIGNED FOR 300 P.S.F LOADS.
4. UNIT IS DESIGNED TO BE CAST INTO CONCRETE FLOOR OR CURBING. CONCRETE MUST SUPPORT THE F300 RATING FOR PROPER INSTALLATION OF HATCH.
5. FRAME IS CONTINUOUS EXTRUDED CHANNEL 1-5/8" WIDE WITH LEGS TO LOCK INTO CONCRETE FOR THE COMPLETE PERIMETER OF FRAME. EACH CORNER HAS A CORNER REINFORCEMENT CLIP BOLTED IN PLACE.
6. HINGES ARE HEAVY DUTY DESIGN, MATERIAL IS 316 STAINLESS STEEL.
7. ALL FASTENERS ARE GRADE 316 STAINLESS STEEL, NUTS ARE SELF LOCKING NYLON INSERT TYPE.
8. ALL ALUMINUM IS MILL FINISH WITH THE EXTERIOR OF FRAME THAT CONTACT CONCRETE HAS A COAT OF BLACK BITUMINOUS PAINT. THE TREAD PLATE SURFACE IN SAND BLAST ETCHED FOR NON-SLIP SURFACE IN ADDITION TO TREAD.
9. LID IS SUPPLIED WITH A STAINLESS STEEL SLAM LOCK WITH A THREADED O-RING CLOSURE AND A TEE HANDLE TO REMOVE CLOSURE AND OPERATE THE SLAM LOCK. SLAM LOCK HAS INTERNAL HANDLE FOR ACCESS INTERNALLY.
10. A STAINLESS STEEL LIFT HANDLE IS SUPPLIED AND IS FLUSH WITH TOP OF LID WHEN NOT IN USE.
11. LID IS HELD OPEN IN A 90 DEGREE POSITION WITH A LOCK OPEN ARM, MANUALLY RELEASED TO CLOSE HATCH.
12. LID SURFACE IS AN APPROVED SAFETY COATINGS NON-SLIP SURFACE, PLATE TREATED FOR COEFFICIENT OF FRICTION MINIMUM OF .8 PER UTILITY ACCESS DOOR SPECIFICATION.

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FAX (503)-287-7483

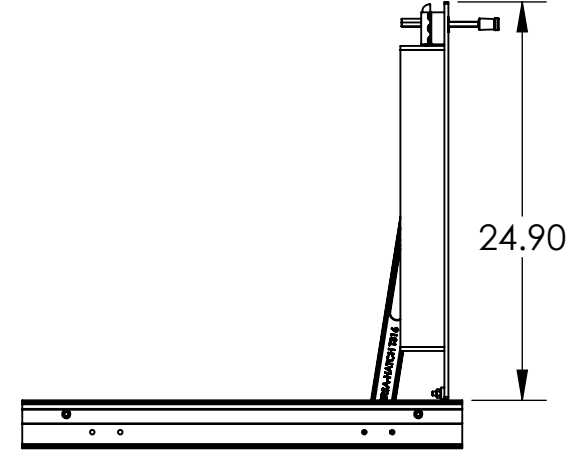
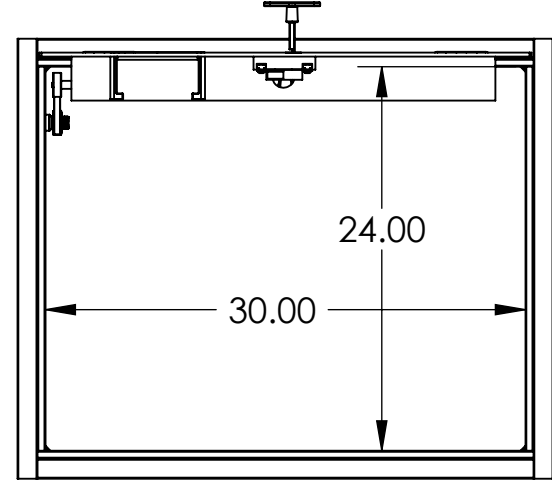
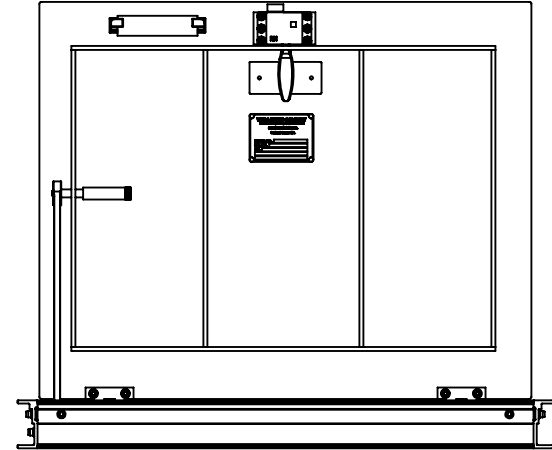
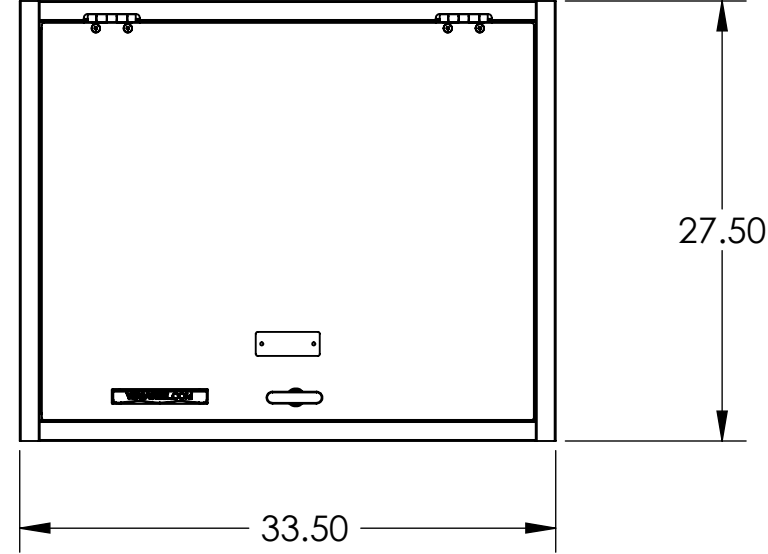
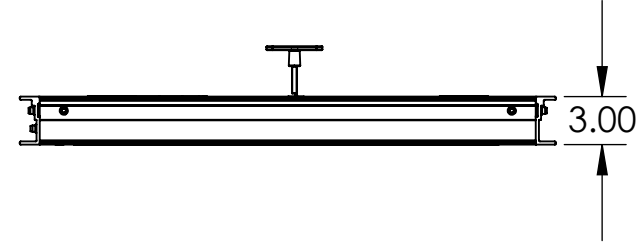
DRAWN BY
E. BAILIFF
DATE
2010-9-25
CHECKED BY

APPROVED BY

MATERIAL
FINISH
SHEET TITLE
HATCH ASSEMBLY FLUSH, 24 X 30
PART NUMBER
VSH-300-A-24-30-NS
SUPPLIER
SCALE
1:12
DRAWING NO.
VSH-300-A-24-30-S-NS-SPEC
REVISION NO.
A
SHEET NO.
1 OF 2

REV
G
F
E
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C
B
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ISSUED FOR
DATE
BY

NOTES:
PN: VSH-300-A-24-30-NS
DESC: HATCH ASSEMBLY FLUSH, 24 X 30
MATRL:
EST. WT: 48.08
FINISH:
NOTE: ERROR!:note
CAD FILE: VSH-300-A-24-30-S-NS-SPEC



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<div>MATERIAL</div> <div>FINISH</div> <div>SHEET TITLE</div> <div>HATCH ASSEMBLY FLUSH, 24 X 30</div> <div>PART NUMBER: VSH-300-A-24-30-NS</div>		VERSAS STEEL, INC.		G	
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		FAX (503)-287-7483		C	
APPROVED BY		DRAWN BY		B	
E.BAILIFF		DATE		A	
2010-9-25		CHECKED BY		REV	ISSUED FOR
				DATE	BY