

VERSA STEEL

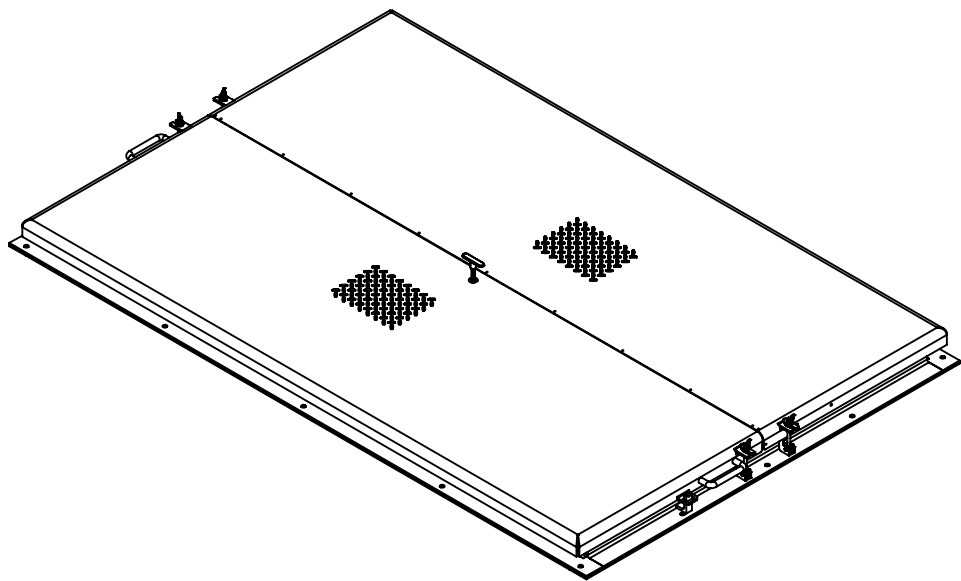
Approval Drawings

HATCH ASSEMBLY, DOUBLE LEAF 60 X 96

Assembly No.:VSH-150-A-60-96-DL-GS

ASSEMBLY NO./PART NUMBER KEY:

VSH= VERSA STEEL INC. HATCH
150 = 200 P.S.F. RATED
A= ALUMINUM CONSTRUCTION
30-30= SIZE INTERIOR OPENING
DL = DUAL LEAF LONG SERIES
GS= GAS SPRING
NS= NO SPRING ASSIST

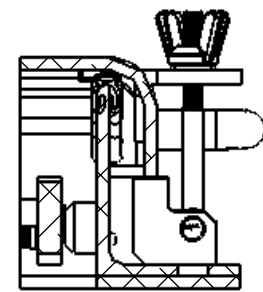


GENERAL SPECIFICATIONS:

1. UNIT IS WEATHER PROOF WITH CONTINUOUS BULB SEAL ON LID TO FRAME AND 1/4" X 3" WIDE FRAME TO CURB SEALS.
2. LID OVER LAPS FRAME A MINIMUM OF 2 INCHES.
3. FRAME IS A MINIMUM OF 4" ABOVE THE CURB.
4. LID IS HINGED ON SIDE WITH TAMPER PROOF SCREWS . THERE ARE A MINIMUM OF THREE SWING BOLT HOLD DOWNS TO SECURE THE HATCH FOR WEATHER PROOF SEAL.
5. HATCH IS DESIGNED FOR 150 P.S.F. LOAD.
6. THERE ARE 8 EXTERIOR ATTACHMENT POINTS FOR 1/2" FASTENER. THERE IS A FULL FACE GASKET OF 3" WIDE CLOSED CELL FOAM EPDM BETWEEN FRAME AND CURB.
7. LID IS A 1/4" 5086 FORMED ALUMINUM TREAD PLATE.
8. ALL FASTENERS AND HARDWARE ARE 316 STAINLESS STEEL.
9. ONE COAT OF BLACK BITUMINOUS PAINT ON THE INSIDE OF FRAME WHERE IT CONTACTS CURBING CONCRETE.

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DRAWN BY E.BAILIFF		DATE 2009-08-05		CHECKED BY	
APPROVED BY		PART NUMBER VSH-150-A-60-96-DL-GS		SUPPLIER	
SCALE 1:24		DRAWING NO. VSH-150-A-60-96-DL-GS-SPE		REVISION NO. A	
SHEET NO. 1		OF		2	



Technical drawing of a rectangular frame. The drawing shows a top-down view of the frame with dimensions 60.00 (width) and 96.00 (height). The frame is composed of four main sections: a top rail, a bottom rail, a left side rail, and a right side rail. The corners are reinforced with corner brackets. The drawing is a black and white line drawing with dimension lines and arrows indicating the measurements.

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SHEET NO. 2 OF 2

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