VERSA STEEL SPECIFICATION

ASSEMBLY NO./PART NUMBER KEY:

VSH= VERSA STEEL INC. HATCH

FW300 = FLUSH 300 P.S.F. RATED, CAST IN DRAINABLE FRAME

A= ALUMINUM CONSTRUCTION 36-36= SIZE INTERIOR OPENING

S = SINGLE LEAF

GS= GAS SPRING ASSIST

FLOOR AND SIDEWALK 300 PSF PEDESTRIAN

HATCH ASSEMBLY, FW300 SERIES 30 X 36

Assembly No.:VSH-FW300-A-30-36-S-GS

GENERAL SPECIFICATIONS:

- 1. UNIT IS WEATHER PROOF WITH CONTINOUS EPDM SEAL ON LID TO FRAME.
- 2. LID TOP IS FLUSH TO FRAME. FRAME IS CONTINOUS EXTRUDED CHANNEL.
- 3. LID IS HINGED ON SIDE WITH TAMPER PROOF SCREWS AND PROVISION FOR A PADLOCK WITH TAMPER PROOF COVER.
- 4. HATCH IS DESIGNED FOR 300 P.S.F. LOAD.
- DESIGNED TO BE CAST IN CONCRETE CURBING AT TOP OF VAULT.
- 6. LID IS A 1/4" 6061 ALUMINUM TREAD PLATE. OPTIONAL NON-SLIP COATING.
- ALL FASTENERS AND HARDWARE ARE 316 STAINLESS STEEL.
- 3. ONE COAT OF BLACK BITUMINOUS PAINT ON THE INSIDE OF FRAME WHERE IT CONTACTS CURBING CONCRETE.
- P. DRAINABLE FRAME, DRAIN FITTING SUPPLIED IN ONE CORNER, PLUMBED BY OTHERS.
- 10. LID IS HELD OPEN IN A 90 DEGREE POSITION WITH A LOCK OPEN ARM. ARM IS MANUALLY RELEASED TO CLOSE HATCH.
- 11. GAS SPRING ASSIST ON DOOR MANUFACTURED FROM 316 STAINLESS AND FILLED WITH FOOD GRADE OIL.
- 12. STAINLESS FLUSH LIFT HANDLE IS SUPPLIED AND IS FLUSH WHEN NOT IN USE.
- 13. SLAM LOCK LATCH IS PROVIDED WITH A TAMPER PROOF PLUG INSTALLED IN LID, COMES WITH A TEE HANDLE TO REMOVE PLUG AND ACTUATE SLAM LOCK.

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I HIS DOCUMENT CONTAINS PROPRIE 19KY, I RADE SECRET INFORMATION THATIS THE PROPERTY OF VERSA STEEL, INC. THE INFORMATION CONTAINED IN THIS DOCUMENT INCLUDING THE PRINCIPLE OF DESIGN, MAY NOT BE USED OR COPIED, IN WHOLE OR IN PART, WITHOUT THE EXPRESS PRIOR WRITTEN CONSENT OF VERSA STEEL, INC.	ADDRILLAND, OREGON 97232 Address of the control of									
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